

1. Identification

Product Name	: Acid Dye Ink Ac400 Black
Order No.	: AC400-K-2L
General Use	: Ink jet printing ink
Product Description	: Acid Dye Ink
SDS Number	:037-W451841
Manufacture	
Company Name	: Mimaki Engineering Co., Ltd.
Address	2182-3 Shigeno-otsu, Tomi-shi, Nagano 389-0512 JAPAN
Telephone No.	: +81-268-64-2413
Importer / Distributor Established in USA	
Company Name	: MIMAKI USA, INC.
Address	: 150 Satellite Boulevard NE , suite A, Suwanee, Georgia 30024,
	U.S.A.
Telephone No.	: +1-678-730-0170
Emergency Telephone No.	: +1 866 928 0789 (within United States only, Toll free)
	$+1\ 215\ 207\ 0061$

2. Hazards Identification	
[HCS Classification]	
Physical Hazards	
Flammable Liquids	Category Not classified
Health Hazards	
Eye Damage / Irritation	: Category 2A
Sensitization – Skin	: Category 1A
Toxic to Reproduction	: Category 2
Specific Target Organ Toxicity	: Category 2 (Kidny)
(Single Exposure)	
Specific Target Organ Toxicity	: Category 1 (kidney, liver, respiratory system)
(Repeated Exposure)	
Environmental Hazards	
Hazardous to the Aquatic	: Category 3
Environment - Long Term Hazard	

The above list does not include category being non-classifiable or not-applicable.



Product Name: Acid Dye Ink Ac400 Black SDS No. 037- W451841 First issue: 2017/01/19 Revised: 2019/09/26

[HCS Label Elements] Symbol



Signal Word Danger

Hazard Statements

H317 May cause an allergic skin reaction.

H319 Cause serious eye irritation.

H361 Suspected of damaging fertility or the unborn child.

H371 May causes damage to organs (Kidny).

H372 Causes damage to organs through prolonged or repeated exposure (kidney, liver, respiratory system).

H412 Harmful to aquatic life with long lasting effects.

Precautionary Statements

[Prevention]

P201 Obtain SDS (Safety Data Sheet) and printer's Operation Manual before use.

P202 Do not handle until all safety precautions have been read and understood.

P260 Do not breathe gas/mist/vapors.

P264 Wash hands thoroughly after handling.

P270 Do not eat, drink or smoke when using this product.

P272 Contaminated work clothing should not be allowed out of the workplace.

P273 Avoid release to the environment.

P280 Wear protective gloves/protective clothing/eye protection/face protection.

[Response]

P302+P352 IF ON SKIN: Wash with plenty of soap and water.

P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P308+P311 IF exposed or concerned: Call a POISON CENTER/doctor.

P314 Get medical advice/attention if you feel unwell.

P333+P313 If skin irritation or rash occurs: Get medical advice/attention.

P337+P313 If eye irritation persists: Get medical advice/attention.

P362+P364 Take off contaminated clothing and wash before reuse.

[Storage]

P405 Store locked up.

[Disposal]

P501 Dispose of contents/container in accordance with local/regional/national/international regulation (to be specified).

NFPA Rating (scale 0 - 4)

Health = 2

Flammability = 1

Instability = 0

Special =





3. Composition / Information on Ingredients

No	Chemical Name	Wt%	CAS No.
1	Water	balance	7732-18-5
2	Proprietary Glycol	10-15	Trade Secret
3	Pigment (chrome and its compounds)	5-15	Trade Secret
4	Proprietary glycol ether	1-5	Trade Secret
5	Other additives	<15	Trade Secret
6	Preservative	<0.5	Mixture

Component Related Regulatory Information.

The chemical identity and/or percentage of composition is being withheld as a trade secret.

4. First Aid Measures

Inhalation	Remove to fresh air and keep at rest in a position comfortable for
	breathing. Call a POISON CENTER or doctor/physician if you feel unwell.
Eye Contact	Rinse cautiously with water for several minutes. Remove contact
	lenses, if present and easy to do. Continue rinsing. If eye irritation
	persists, get medical advice/attention.
Skin Contact	: Wash with plenty of soap and water. Take off contaminated clothing
	and wash before reuse. If skin irritation or rash occurs: Get medical
	advice/attention.
Ingestion	Call a POISON CENTER or doctor/physician if you feel unwell.
	Rinse mouth.
Most Important Symptoms	s/Effects
Acute	: May be harmful if swallowed. Causes mild skin irritation, eye
	irritation, allergic skin reaction, kidney damage.
Delayed	allergic skin reaction, reproductive effects, kidney damage, liver
	damage, respiratory system damage.
Indication of Immediate	: Treat symptomatically and supportively.
Medical Attention and	
Special Treatment	
Needed, If Needed	



5. Fire Fighting Measures

Flammable Properties	: Not flammable.
Extinguishing Media	Regular dry chemical, carbon dioxide, water spray, foam.
Unsuitable Extinguishing	: Do not scatter spilled material with high-pressure water streams.
Media	
Special Hazards Arising	: Negligible fire hazard during intended use. Irritating and/or toxic
from the Chemical	fumes and gases may be emitted upon the product's decomposition.
Hazardous Combustion	: Oxides of carbon.
Products	
Fire Fighting Measures	: Move material from fire area if it can be done without risk. Use
	extinguishing agents appropriate for surrounding fire. Do not scatter
	spilled material with high-pressure water streams. Cool containers
	with water spray until well after the fire is out. Avoid inhalation of
	material or combustion by-products. Stay upwind and keep out of low
	areas.
Special Protective	: Wear full protective fire fighting gear including self contained
Equipment and	breathing apparatus (SCBA) for protection against possible exposure.
Precautions for	
Firefighters	

6. Accidental Release Measures

Personal Precautions,	: Wear personal protective clothing and equipment, see Section 8.
Protective Equipment	
and Emergency	
Procedures	
Methods and Materials	Avoid heat, flames, sparks and other sources of ignition. Stop leak if
for Containment and	possible without personal risk. Reduce vapors with water spray.
Cleaning Up	Small spills: Absorb with sand or other non-combustible material.
	Collect spilled material in appropriate container for disposal.
	Large spills: Dike for later disposal. Keep unnecessary people away,
	isolate hazard area and deny entry. Stay upwind and keep out of low
	areas.
Environmental	Avoid release to the environment.
Precautions	



7. Handling and Storage

Precautions for Safe	: Obtain special instructions before use. Do not handle until all safety
Handling	precautions have been read and understood. Do not breathe vapor or
	mist. Avoid contact with eyes, skin and clothing. Do not eat, drink or
	smoke when using this product. Wear protective gloves/clothing and
	eye/face protection. Wash thoroughly after handling. Contaminated
	work clothing must not be allowed out of the workplace.
Conditions for Safe	: Store locked up.
Storage, including any	Further information on storage conditions: Store and handle in
Incompatibilities	accordance with all current regulations and standards. Store in a
	well-ventilated area. Keep container tightly closed. Keep cool. Keep
	separated from incompatible substances.
Incompatible Materials	: oxidizing materials, acids, combustible materials, bases, reducing
	agents, metals, metal salts, halocarbons.

8. Exposure Controls / Personal Protection

Exposure Limit Values	: Proprietary glycol ether (Trade Secret)
	ACGIH: 10 ppm TWA inhalable fraction and vapor
	Europe: 10 ppm TWA; 67.5 mg/m3 TWA
	15 ppm STEL ; 101.2 mg/m3 STEL
ACGIH - Threshold	: There are no biological limit values for any of this product's
Limit Values - Biological	components.
Exposure Indices (BEI)	

Exposure Controls

Occupational Exposure Controls		
Appropriate	: Provide local exhaust or process enclosure ventilation system.	
Engineering Controls	Ensure compliance with applicable exposure limits.	
Individual Protection Measures, such as Personal Protective Equipment		
Respiratory Protection	: Consult with a health and safety professional for specific respirators	
	appropriate for your use.	
Vapor Respirator		

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Glove

: Wear appropriate chemical resistant gloves.

Recommendations



: Wear splash resistant safety goggles. Provide an emergency eye wash fountain and quick drench shower in the immediate work area.



Skin Protection



: Wear appropriate chemical resistant clothing.

9. Physical and Chemical Properties

Appearance	- Physical State	: liquid
	- Color	: black
Odor		: faint odor
pH		: 7 - 10 (20 °C)
Boiling Point /	Boiling Range	: Not available
Melting Point	/ Melting Range	: Not available
Decomposition	n Temperature	: Not available
Flash Point		: not flammable
Auto ignition	temperature	: Not available
Flammability	(Solid, Gas)	: Not available
Explosive Properties		: Not available
Oxidizing Properties		: Not available
Upper / Lower Flammability or		: Not available
Explosive Limits		
Vapor Pressure		: Not available
Specific Gravity		:1-1.1
Solubility		: Not available
Water Solubility		: soluble
Partition Coefficient (n-octanol / Water)		: Not available

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Viscosity	: 3 - 10 mPa • s (20 °C)
Vapor Density	: Not available
Evaporation Rate	: Not available

10. Stability and Reactivity

Reactivity	: No reactivity hazard is expected.
Chemical Stability	: Stable at normal temperatures and pressure.
Possibility of Hazardous	: Will not polymerize.
Reactions	
Conditions to Avoid	: Avoid flames, sparks, and other sources of ignition. Containers may
	rupture or explode if exposed to heat. Avoid contact with incompatible
	materials.
Incompatible Materials	[:] oxidizing materials, acids, combustible materials, bases, reducing
	agents, metals, metal salts, halocarbons.
Hazardous	: Oxides of carbon.
Decomposition	

11. Toxicological Information

Information on Likely Routes of Exposure

Inhalation	: irritation, reproductive effects, organ damage.
Ingestion	: May be harmful if swallowed.
Skin Contact	: mild irritation, allergic skin reaction.
Eye Contact	irritation

Acute and Chronic Toxicity

Component Analysis -	\vdots The components of this material have been reviewed in various
LD50/LC50	sources and the following selected endpoints are published.
	Proprietary Glycol (Trade Secret)
	Oral LD50 Rat 12565 mg/kg
	Dermal LD50 Rabbit 11890 mg/kg
	Proprietary glycol ether (Trade Secret)
	Oral LD50 Rat 5660 mg/kg
	Dermal LD50 Rabbit 2700 mg/kg
	Product Toxicity Data (Acute Toxicity Estimate)



	Dermal > 2000 mg/kg
	Inhalation – Vapor > 20 mg/L
	Oral > 2000 mg/kg
Immediate Effects	: May be harmful if swallowed, mild skin irritation, eye irritation,
	allergic skin reaction, kidney damage.
Delayed Effects	allergic skin reaction, reproductive effects, kidney damage, liver
	damage, respiratory system damage.
Irritation/Corrosivity	: mild skin irritation, eye irritation.
Data	
Respiratory	: No information available for the product.
Sensitization	
Dermal Sensitization	Available data characterizes components of this product as dermal
	sensitization hazards.
Germ Cell	: No information available for the product.
Mutagenicity	
Carcinogenicity	: No information available for the product.
Component	: None of this product's components are listed by ACGIH, IARC, NTP,
Carcinogenicity	DFG or OSHA.
Tumorigenic Data	: No information available for the product.
Reproductive Toxicity	: Available data characterizes components of this product as
	reproductive hazards.
Specific Target Organ	: kidneys.
Toxicity - Single	
Exposure	
Specific Target Organ	: kidneys, liver, respiratory system.
Toxicity - Repeated	
Exposure	
Aspiration Hazard	: Not expected to be an aspiration hazard.
Medical Conditions	÷ kidney disorders, skin disorders and allergies.
Aggravated by Exposure	

12. Ecological Information

Handling is noted because it might influence the environment when leaking and abandoning it. Especially, note that the product doesn't flow directly to ground, the river, and the drain ditch. Ecotoxicity : Harmful to aquatic life with long lasting effects.

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Component Analysis -	: Proprietary Glycol (Trade Secret)
Aquatic Toxicity	Fish: LC50 96 h Pimephales promelas 75200 mg/L [flow-through]
	Invertebrate: EC50 48 h Daphnia magna 84000 mg/L IUCLID
	Proprietary glycol ether (Trade Secret)
	Fish: LC50 96 h Lepomis macrochirus 1300 mg/L [static]
	Algae: EC50 96 h Desmodesmus subspicatus >100 mg/L IUCLID
Persistence and	: No information available for the product.
Degradability	
Bioaccumulation	: No information available for the product.
Mobility	: No information available for the product.

13. Disposal Considerations

Disposal Methods	: Comply with all USA, national and local regulations.
	Do not dump this product into sewers, on the ground or into any body
	<u>of water.</u>
Component Waste	: The U.S. EPA has not published waste numbers for this product's
Numbers	components.
Disposal of	: Empty containers may contain product residue. Dispose in
Contaminated	accordance with all applicable regulations.
Packaging	

14. Transport Information

Check a thing without a leak in a container.

Perform prevention of collapse of cargo surely.US DOT Information: No Classification assigned.International Bulk: This material contains one or more of the following chemicalsChemical Coderequired by the IBC Code to be identified as dangerous chemicals in
bulk.

15. Regulatory Information

U.S. Federal	: None of this products components are listed under SARA Sections
Regulations	302/304 (40 CFR 355 Appendix A), SARA Section 313 (40 CFR 372.65),
	CERCLA (40 CFR 302.4), TSCA 12(b), or require an OSHA process

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safety plan.

SARA Section 311/312	: Reproductive Toxic	eity; Respirator	y/Ski	n Sens	sitizat	ion; S	erious Eye		
(40 CFR 370 Subparts B	Damage/Eye Irritat	Damage/Eye Irritation; Specific Target Organ Toxicity.							
and C) reporting									
categories									
U.S. State Regulations	: The following com	ponents appear	on oi	ne or r	nore o	f the f	ollowing		
	state hazardous sub	stances lists:							
	Component	CAS	CA	MA	MN	NJ	PA		
	Proprietary Glycol	Trade Secret	No	No	Yes	Yes	Yes		
California Proposition	: Not listed under C	alifornia Propo	sition	65.					
65									
Canada Regulations	Canadian WHMIS Ingredient Disclosure List (IDL)								
	Components of this material have been checked against the								
	Canadian WHMIS I	ngredients Dis	closu	re List	. The I	List is	composed	of	
	chemicals which mu	ıst be identified	l on N	ISDSs	if the	y are	included in		
	products which mee	t WHMIS crite	ria sp	oecifie	d in th	e Con	trolled		
	Products Regulation	ns and are pres	ent al	oove tl	ne thre	eshold	limits liste	ed	
	on the IDL.								
	Proprietary Glycol (Trade Secret): 1 %								
	Proprietary glycol ether (Trade Secret): 1%								

$Component \, Analysis - Inventory \\$

Pigment (chrome and its compounds) (Trade Secret)

US	CA	EU	AU	PH	JP -	JP -	KR KECI -	KR KECI -	KR - REACH	CN	NZ	MX	TW
					ENCS	ISHL	Annex 1	Annex 2	CCA				
Yes	DSL	EIN	Yes	Yes	Yes	Yes	Yes	No	No	Yes	Yes	No	Yes

Proprietary Glycol (Trade Secret)

US	CA	EU	AU	PH	JP -	JP -	KR KECI -	KR KECI -	KR - REACH	CN	NZ	MX	TW
					ENCS	ISHL	Annex 1	Annex 2	CCA				
Yes	DSL	EIN	Yes	Yes	Yes	No	Yes	No	No	Yes	Yes	Yes	Yes

Proprietary glycol ether (Trade Secret)

US	CA	EU	AU	PH	JP -	JP -	KR KECI -	KR KECI -	KR - REACH	CN	NZ	MX	TW
					ENCS	ISHL	Annex 1	Annex 2	CCA				
Yes	DSL	EIN	Yes	Yes	Yes	Yes	Yes	No	No	Yes	Yes	Yes	Yes



Preservative (Mixture)

US	CA	EU	AU	PH	JP -	JP -	KR KECI -	KR KECI -	KR - REACH	CN	NZ	MX	TW
					ENCS	ISHL	Annex 1	Annex 2	CCA				
Yes	DSL	EIN	Yes	Yes	Yes	Yes	Yes	No	No	Yes	Yes	Yes	Yes

Other additives (Trade Secret)

US	CA	EU	AU	PH	JP -	JP -	KR KECI -	KR KECI -	KR - REACH	CN	NZ	MX	TW
					ENCS	ISHL	Annex 1	Annex 2	CCA				
Yes	DSL	No	Yes	Yes	Yes	Yes	Yes	No	No	Yes	Yes	No	Yes

16. Other Information

Key / Legend

ACGIH - American Conference of Governmental Industrial Hygienists; ADR - European Road Transport; AU - Australia; BOD - Biochemical Oxygen Demand; C - Celsius; CA - Canada; CA/MA/MN/NJ/PA - California/Massachusetts/Minnesota/New Jersey/Pennsylvania*; CAS -Chemical Abstracts Service; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CFR - Code of Federal Regulations (US); CLP - Classification, Labelling, and Packaging; CN - China; CPR - Controlled Products Regulations; DFG - Deutsche Forschungsgemeinschaft; DOT - Department of Transportation; DSD - Dangerous Substance Directive; DSL - Domestic Substances List; EC - European Commission; EEC - European Economic Community; EIN - European Inventory of (Existing Commercial Chemical Substances); EINECS - European Inventory of Existing Commercial Chemical Substances; ENCS - Japan Existing and New Chemical Substance Inventory; EPA - Environmental Protection Agency; EU -European Union; F - Fahrenheit; IARC - International Agency for Research on Cancer; IATA -International Air Transport Association; ICAO - International Civil Aviation Organization; IDL -Ingredient Disclosure List; IDLH - Immediately Dangerous to Life and Health; IMDG -International Maritime Dangerous Goods; ISHL - Japan Industrial Safety and Health Law; IUCLID - International Uniform Chemical Information Database; JP - Japan; Kow -Octanol/water partition coefficient; KR KECI Annex 1 - Korea Existing Chemicals Inventory (KECI) / Korea Existing Chemicals List (KECL); KR KECI Annex 2 - Korea Existing Chemicals Inventory (KECI) / Korea Existing Chemicals List (KECL), KR - Korea; LD50/LC50 - Lethal Dose/ Lethal Concentration; LEL - Lower Explosive Limit; LLV - Level Limit Value; LOLI - List Of LIstsTM - ChemADVISOR's Regulatory Database; MAK - Maximum Concentration Value in the Workplace; MEL - Maximum Exposure Limits; MX – Mexico; NDSL – Non-Domestic Substance

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List (Canada); NFPA - National Fire Protection Agency; NIOSH - National Institute for Occupational Safety and Health; NJTSR - New Jersey Trade Secret Registry; NTP - National Toxicology Program; NZ - New Zealand; OSHA - Occupational Safety and Health Administration; PEL- Permissible Exposure Limit; PH - Philippines; RCRA - Resource Conservation and Recovery Act; REACH- Registration, Evaluation, Authorisation, and restriction of Chemicals; RID -European Rail Transport; SARA - Superfund Amendments and Reauthorization Act; STEL -Short-term Exposure Limit; TCCA – Korea Toxic Chemicals Control Act; TDG - Transportation of Dangerous Goods; TLV - Threshold Limit Value; TSCA - Toxic Substances Control Act; TW – Taiwan; TWA - Time Weighted Average; UEL - Upper Explosive Limit; UN/NA - United Nations /North American; US - United States; VLE - Exposure Limit Value (Mexico); WHMIS - Workplace Hazardous Materials Information System (Canada).

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